

# RePak

Ready to Deploy Solutions for Water Reuse

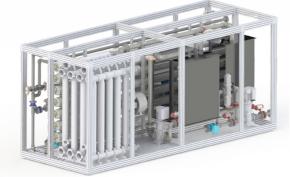


# Ready to Deploy UF+RO systems for water reuse

In a context of increasing water stress and drought, water reuse in industry is becoming essential to preserve the resource.

To meet the growing needs of industry, Veolia has developed a range of **pre-engineered**, **digitally enabled plug & play systems**, specifically designed for recycling of secondary treated quality effluent.

Designed by our specialists, the system combines 2 stages of treatment: **Ultrafiltration** (UF) followed by **Reverse Osmosis** (RO) and uses robust and proven proprietary Veolia technologies:



inside view

- **ZeeWeed\* UF membranes**, highly efficient with low energy consumption
- CaptuRO\*, a RO technology with a high recovery rate

An **auxiliary container** (for the safe storage, dosing and monitoring of Cleaning In Place solutions) can be added to our solution (option).

#### **Principle diagram** effluent from the WWTP(\*) water discharge 3 -10 m<sup>3</sup>/h 2 - 5 m<sup>3</sup>/h 10 -25 m<sup>3</sup>/h reuse back to WWTP water service 15 - 40 m<sup>3</sup>/h **RePak** chemicals auxiliary container (option) (\*) after secondary treatment storage and dosing of products to control biofilm and scaling

### **Associated services**

Depending on your requirements, we offer tailor made Service contracts such as:

- **Technical assistance**: Remote monitoring, analysis and regular service visits by our Field Service Reps
- Full chemical cleaning program for optimum scale and fouling control
- Membrane Service Agreements for guaranteed membrane replacement costs
- Outsourcing operation & maintenance
- Reuse water as a service (rate per m3)



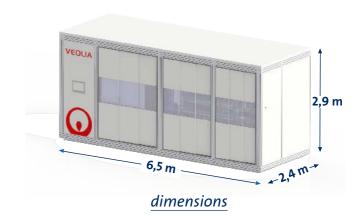
## Key Features

Suitable for both indoor and outdoor use, the RePak solution is designed to take up minimal space. The platform is fitted with sliding external doors, allowing easy access to all the equipment and straightforward maintenance.

RePak contains all the equipment required for its operation, including supervision, dedicated CIP systems (optional auxiliary container), centralised control (PLC), etc.

Water	Value
Feed range (m³/h)	15 - 40
Flow Rate produced water (m³/h)	10 -25

flow rate range



### **Performances**

Typical system removal values of contaminants:

Parameter	Rejection
Suspended Solids	100%
<b>Total Organic Carbon</b>	85 - 95%
<b>Total Dissolved Solids</b>	>98%
Total Hardness	>98%
N-NH4	>97%
Nitrate	>97%
Phosphate	>99%
Bacteria / Virus	6 - 10 log removal
Total Alkalinity	> 98%
Aluminium	>99%
Pesticides	>90%

### Key benefits



- Designed, assembled and tested in our own plants for the shortest possible delivery, installation and start-up times
- Robust design and technologies complimented with proven expertise in Reuse spanning decades
- Meeting the highest standards of safety and accessibility
- **Easy maintenance** thanks to sliding doors
- A range of comprehensive service packages to ensure reliable and predictable performance in challenging Reuse applications including the possibility to provide Reuse water as a service (full service contract)

### Resourcing the world



To contact us, scan the QR code.